

CuZn39In0.2 BlueBrass®

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Comparable standards:

Aurubis designations: PNA 377

Description

BlueBrass® is a brass alloy with approximately 39% zinc which offers good mechanical properties combined with good machinability and improved cold forming properties. PNA 377 has a medium zinc content, which makes it suited for applications where machinability and cold formability are required. PNA 377 has been optimized with the addition of indium for mechanical processing in machining processes. Fields of application are automotive as well as components for electrical and mechanical engineering.

Composition

Cu	Pb	In	Fe	Ni	Sn	Si
[%]	[%]	[%]	[%]	[%]	[%]	[%]
59.5-61.5	< 0.1	0.1-0.3	0.1-0.5	0.1-0.5	0.1-0.5	0.1 max

Mn	Zn
[%]	[%]
0.1 max	rem.

Composition of this alloy is in accordance with RoHS for electric & electronic components and ELV for the automotive industry.

Physical properties

Melting point	Density	c _p @ 20°C	Young's modulus	Thermal cond.	Electrical cond.		α @20-300°C
[°C]	[g/cm ³]	[kJ/kgK]	[GPa]	[W/mK]	[MS/m]	[%IACS]	[10 ⁻⁶ /K]
920	8.4	0.377	110	116	≥ 16	≥ 28	20.5

Note: The specified conductivity applies to the soft condition only.

c_p specific heat capacity
α coefficient of thermal expansion

Mechanical properties

Diameter	Tensile Strength	Yield Strength	Elongation A	Hardness HV
[mm]	[MPa]	[MPa]	[%]	[-]
	350-700	150-650	5-35	120-200

Other tempers are available upon request.

Fabrication properties

Machinability	fair
Cold formability	good
Hot formability	good
Resistance welding	good
Oxyacetylene welding	fair
Inert gas shield arc welding	fair
Brazing	excellent
Soldering	excellent

Electrical conductivity

The electrical conductivity depends on chemical composition, the level of cold deformation and the grain size. A high level of deformation as well as a small grain size decrease the conductivity.

Corrosion Resistance

Brass is resistant to: Natural, industrial and salt bearing atmospheres, drinking water, alkaline and neutral saline solutions.

Brass is not resistant to: Acids, ammonia, halogenide, cyanide and hydrogen sulfide solutions and atmospheres as well as sea water (especially at high flow rates).

Under certain circumstances (high Cu-content and low carbon-hardness) dezincification can be an issue with CuZn39. The alloy also has a certain sensitivity to stress corrosion cracking when exposed to certain environments (e.g. ammonia, amine or sal ammoniac). The alloy should be stress relieved if stress corrosion cracking might be an issue.

The stress cracking corrosion resistance (inspected in accordance with EN 14977:2006) and the dezincification resistance (inspected in accordance with DIN EN ISO 6509:1995) are comparable to those of conventional CuZn39Pb3.

Typical uses

Machined parts of any kind, components for electrical and mechanical engineering, connector pins, screws, clamps

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